

User Manual

E Line Outdoor Touch Panels

Part Number: 80860.863

Version: 2

Date: 2015-03-05

Valid for:
TPE057SGV
TPG070SGW
TPG121SGS

Version	Date	Modifications
1	2014-04-01	First edition
2	2015-03-05	Added TPG070SGW UL approval Added TPE057SGV and TPG121SGS

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1 Important Notes

1.1 Symbols

The symbols in this manual are used to draw your attention on notes and dangers.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

There are three different categories of personal injury that are indicated with a signal word.



DANGER

This indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

This indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

This indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE

This symbol together with the signal word NOTE and the accompanying text alert the reader to a situation which may cause damage or malfunction to the device, hardware/software, or surrounding property.



This symbol and the accompanying text provide the reader with additional information or refer to detailed sources of information.

1.2 Safety Notes

- Read this manual carefully before using the operating device. Keep this manual in a place where it is always accessible to all users.
- Proper transportation, handling and storage, placement and installation of this product are prerequisites for its subsequent flawless and safe operation.
- This user manual contains the most important information for the safe operation of the device.
- The user manual, in particular the safety notes, must be observed by all personnel working with the device.
- Observe the accident prevention rules and regulations that apply to the operating site.
- Installation and operation must only be carried out by qualified and trained personnel.

1.3 Intended Use

- The device is designed for use in the industry.
- The device is state-of-the art and has been built to the latest standard safety requirements. However, dangerous situations or damage to the machine itself or other property can arise from the use of this device.
- The device fulfills the requirements of the EMC directives and harmonized European standards. Any modifications to the system can influence the EMC behavior.

**NOTICE: Radio Interference**

This is a class A device. This device may cause radio interference in residential areas. In this case, the user may be required to introduce appropriate counter-measures, and to bear the cost of same.

1.4 Target Group

The use of products described in this manual is oriented exclusively to:

- Qualified electricians or persons instructed by them, who are familiar with applicable standards and other regulations regarding electrical engineering and, in particular, the relevant safety concepts.
- Qualified application programmers and software engineers, who are familiar with the safety concepts of automation technology and applicable standards.

2 Installation and Commissioning

2.1 Unpacking the Device

Unpack all parts carefully and check the contents for any visible damage in transit. Also check whether the shipment matches the specifications on your delivery note.

If you notice damages in transit or discrepancies, please contact us immediately.

2.2 Mounting the Device

**NOTICE: Damage**

When installing the device, leave a gap of at least 30 mm (1.181") around the device to ensure sufficient air circulation.

**NOTICE: Damage**

When the operating device is installed horizontally, please note that additional sources of heat beneath the operating device may result in heat accumulation. Make sure to allow sufficient heat dissipation!

Please observe the permissible temperature range specified in the technical data of the user manual when operating the device.

**NOTICE: Damage**

In order to ensure the degree of protection specified in the technical data, observe the following points:

- A tolerance of ± 0.5 mm is maintained for the mounting cutout.
- The seal lies flat against the mounting surface.
- The hexagon nuts are tightened uniformly to a maximum torque of 1 Nm.
- M4 hexagon nuts are used exclusively.

The operating device can be easily and quickly mounted from the rear of the operating device. A panel thickness of approx. 1 mm to 6 mm (0.039" to 0.236") is permitted for proper mounting.

1. Transfer the corner points of the mounting cutout and the center points of the drill holes to the mounting surface.
2. Cut the mounting cutout in the housing for the device size to be installed.
3. Drill the holes with the given diameter.
4. Deburr the edges of the mounting cutout and drill holes.
5. Push the device through the mounting cutout from the front.
6. Fasten the operating device using M4 hexagonal nuts.

2.2.1 Front Panel Dimensions

2.2.1.1 TPE057SGV

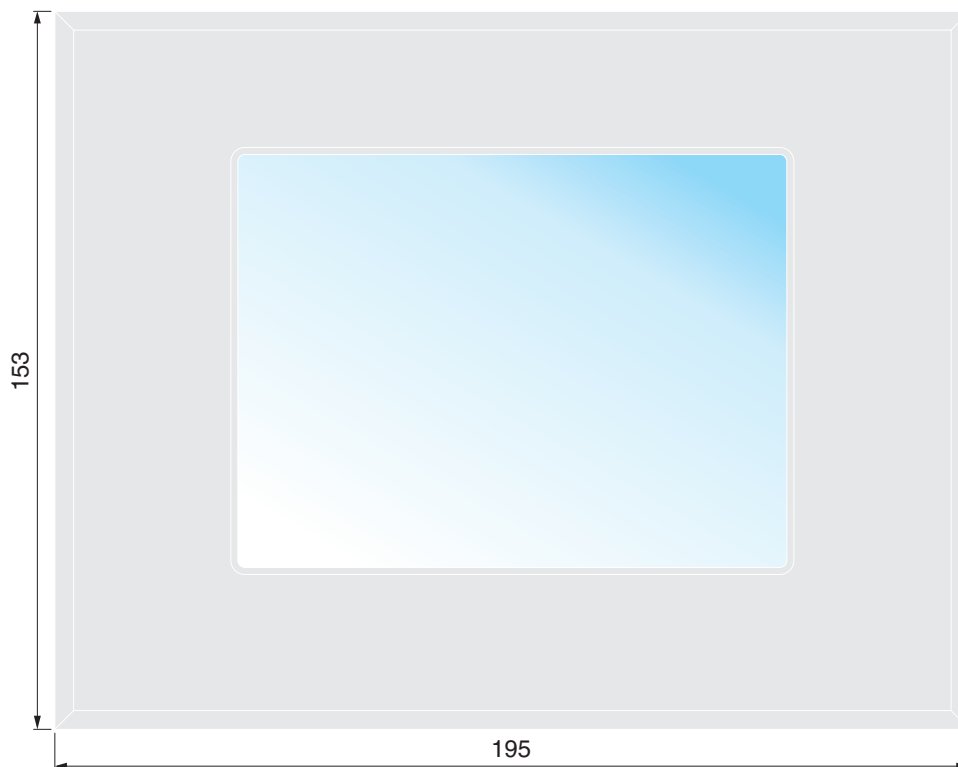


Figure 2-1 Front panel (dimensions in mm)

2.2.1.2 TPG070SGW

Figure 2-2 Front panel (dimensions in mm)

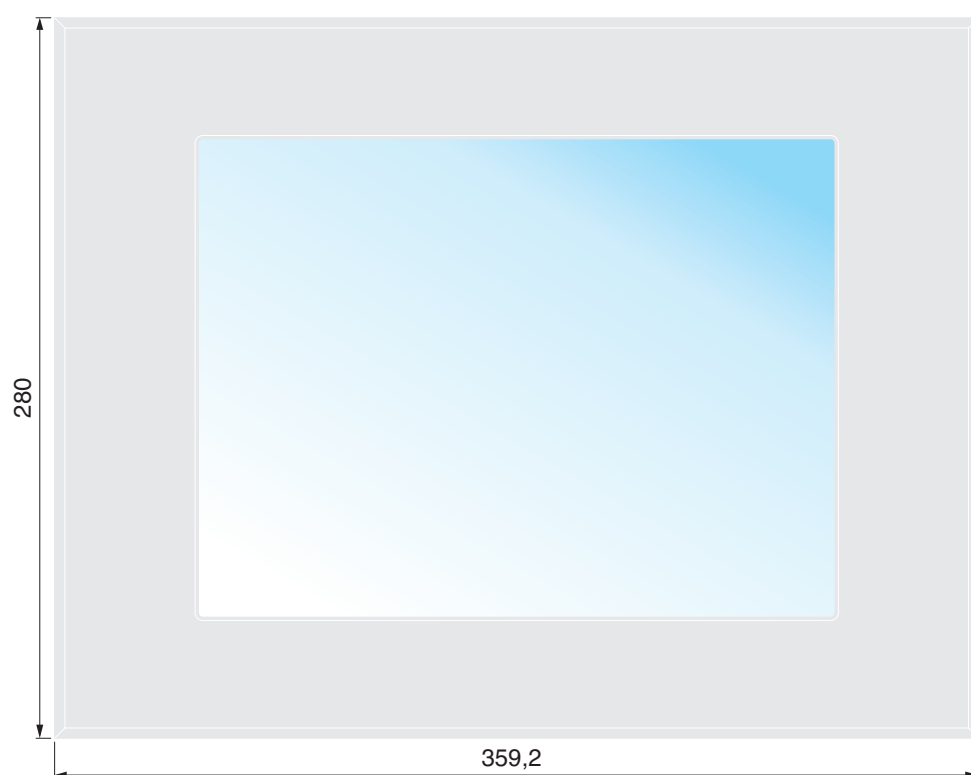
2.2.1.3 TPG121SGS

Figure 2-3 Front panel (dimensions in mm)

2.2.2 Mounting Cutout

2.2.2.1 TPE057SGV

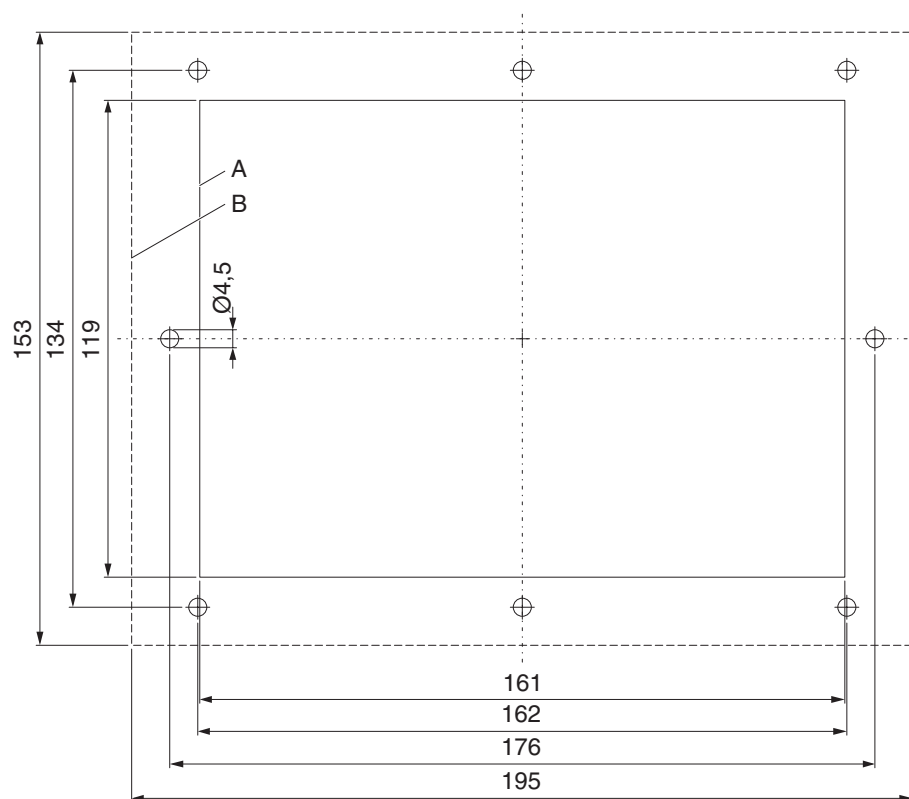


Figure 2-4 Mounting cutout (dimensions in mm)

- A Mounting Cutout
- B Front Panel

2.2.2.2 TPG070SGW

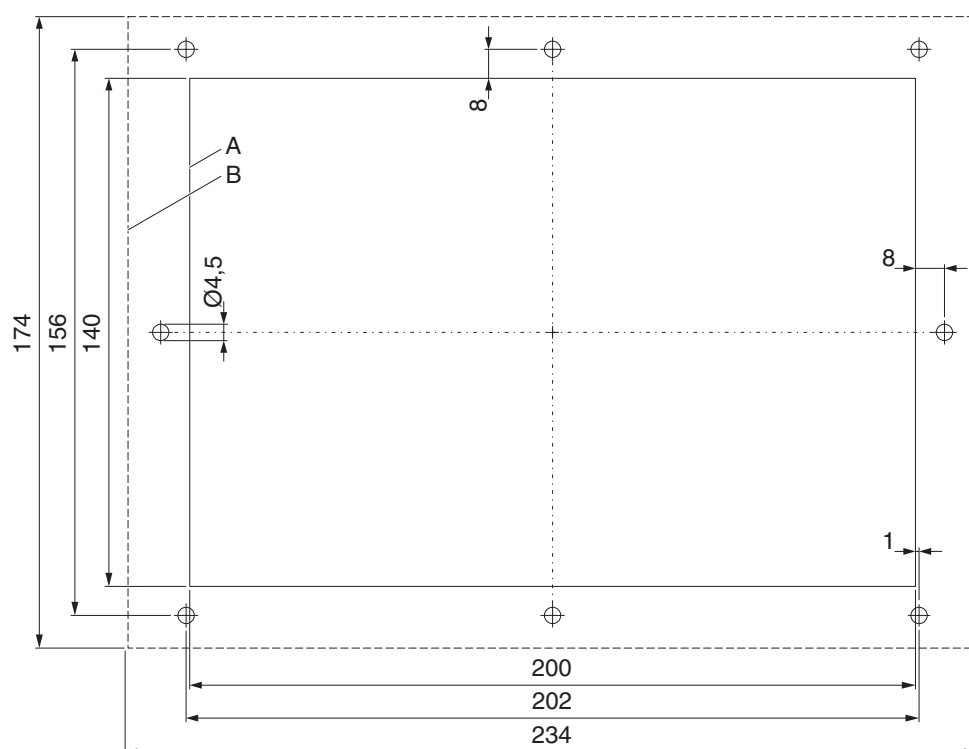


Figure 2-5 Mounting cutout (dimensions in mm)

- A** Mounting Cutout
B Front Panel

2.2.2.3 TPG121SGS

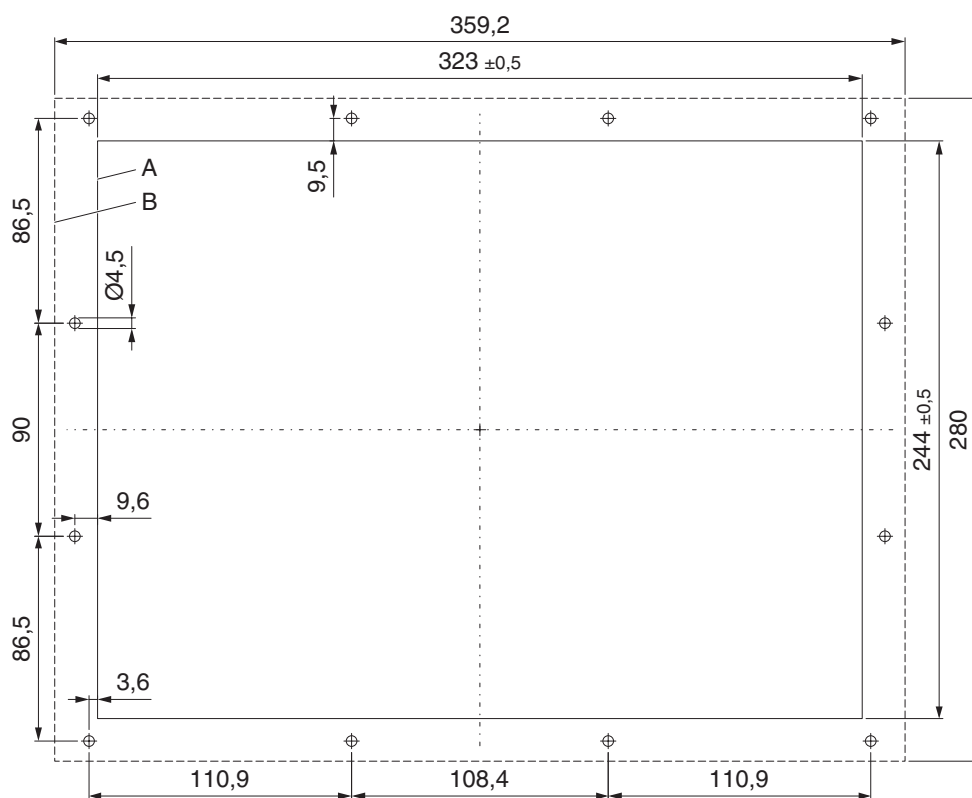


Figure 2-6 Mounting cutout (dimensions in mm)

- A Mounting Cutout
- B Front Panel

2.2.3 Side View, Mounting Depth

2.2.3.1 TPE057SGV

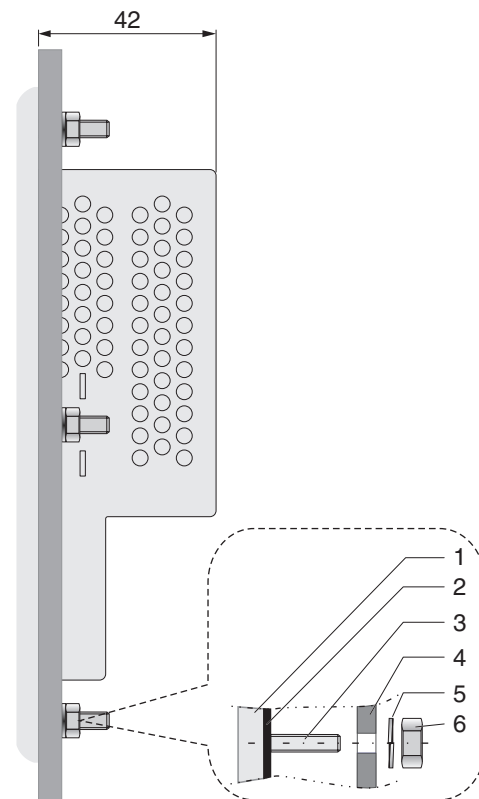


Figure 2-7 Side view, mounting depth (dimensions in mm)

- 1 Front Panel
- 2 Circumferential Seal
- 3 Press-in Threaded Bolt M4 x 16 mm (0.629")
- 4 Mounting Surface Thickness 1 mm to 6 mm (0.039" to 0.236")
- 5 Spring Lock Washer B4 DIN 127 Form B (not supplied)
- 6 Nut M4 DIN 934 (not supplied)

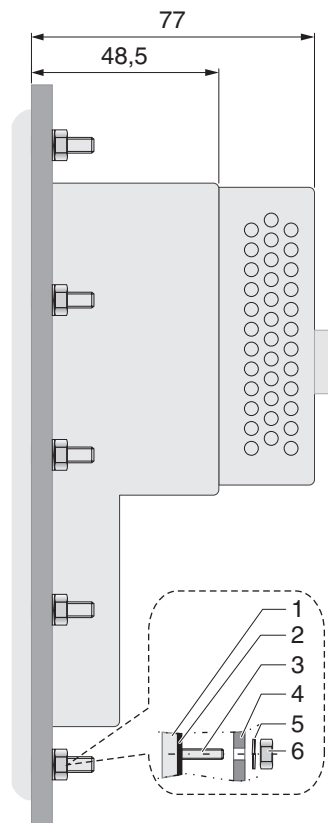
2.2.3.2 TPG070SGW

Figure 2-8 Side view, mounting depth (dimensions in mm)

- 1 Front Panel
- 2 Circumferential Seal
- 3 Press-in Threaded Bolt M4 x 16 mm (0.629")
- 4 Mounting Surface Thickness 1 mm to 6 mm (0.039" to 0.236")
- 5 Spring Lock Washer B4 DIN 127 Form B (not supplied)
- 6 Nut M4 DIN 934 (not supplied)

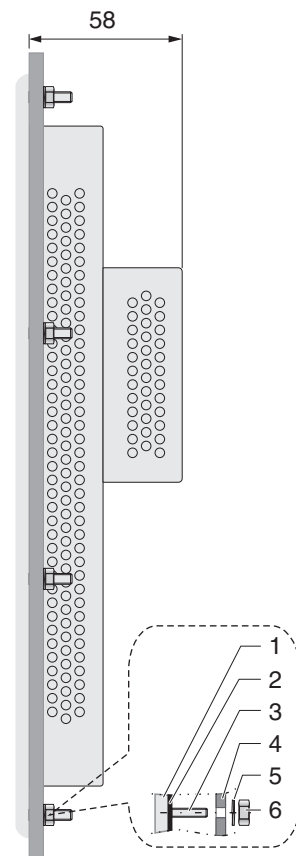
2.2.3.3 TPG121SGS

Figure 2-9 Side view, mounting depth (dimensions in mm)

- 1 Front Panel
- 2 Circumferential Seal
- 3 Press-in Threaded Bolt M4 x 16 mm (0.629")
- 4 Mounting Surface Thickness 1 mm to 6 mm (0.039" to 0.236")
- 5 Spring Lock Washer B4 DIN 127 Form B (not supplied)
- 6 Nut M4 DIN 934 (not supplied)

2.3 Connecting the Device

2.3.1 Supply Voltage

The supply voltage is supplied via pin strip X1. A suitable socket strip is supplied. Refer to the technical data for the permissible supply voltage of the operating device.



The device has reverse polarity protection. In case of wrong polarity, the device will not operate.



This is a protection class I device. For safe operation, safety extra-low voltage (SELV) in accordance with DIN EN 61131 must be used for the supply voltage.

Connector in the operating device: 3 pin pin strip

Table 2-1 Pin assignment supply voltage

Pin	Designation	Function
1		Noiseless ground / functional earth ground (FE)
2	0 V	Supply voltage 0 V (GND)
3	— 24 V	Supply voltage — 24 V



DANGER: Hazardous voltages

Hazardous voltages can exist inside electrical installations that can pose a danger to humans. Coming in contact with live parts may result in electric shock!



NOTICE: Damage

Cables with finely stranded copper conductors with a minimum cross-section of 0.75 mm² (18 AWG) and a maximum cross-section of 2.5 mm² (14 AWG) must be used for the supply voltage.

You must adhere to the following torques at the connector:

Screw connection of terminal blocks: 0.22 Nm (minimal) to 0.25 Nm (maximum)

Screw flange: 0.3 Nm (maximum)

Use the following procedure to connect the device to the supply voltage:

1. Strip approx. 30 mm (1.181") off the outer cable sheath and approx. 5 mm (0.197") off the wires.

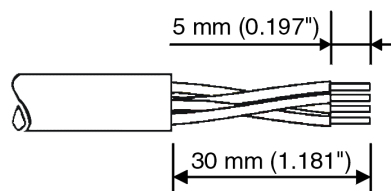


Figure 2-10 Preparing the cable

2. Fit the wires with wire end ferrules and connect the wires to the socket strip.
3. Plug the socket strip onto pin strip X1.
4. Secure the socket strip in place with a screw-type locking to prevent it from slipping out.

2.3.2 Grounding

The grounding is performed with a slip-on sleeve (noiseless ground / functional earth ground).

**NOTICE: Damage**

A separate copper conductor must always be provided for the grounding. The conductor must have a minimum cross-section of 1.5 mm² (16 AWG) and must be kept as short as possible.

1. Strip approx. 5 mm (0.197") off the wires.
2. Fit the stripped wires with a slip-on sleeve.
3. Plug the slip-on sleeve on the flat tab.

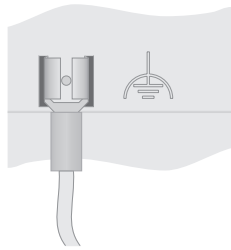


Figure 2-11 Noiseless ground

2.4 Switching On

When switching on the operating system loads. The interface for SD/SDHC cards is available for applications and other data.

2.4.1 Cockpit



For more detailed information, please also refer to the cockpit user manual which can be downloaded at www.sutron.de/manual.

The operating device allows you - by starting the cockpit during the startup phase - to make changes to the device configuration.

Start cockpit at system startup

To start the cockpit, do the following:

1. Wait during the startup phase until the following dialog is displayed:

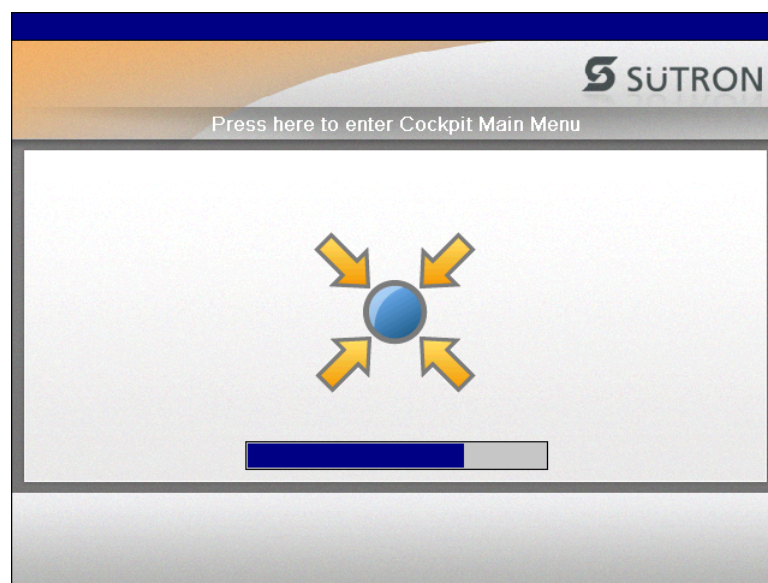


Figure 2-12 Cockpit startup phase



2. Press the button to start the cockpit before the progress bar is down.

You can customize the language of the cockpit interface at the language menu item.



3. Press the button **Language Selection**.

4. Select the desired language.



5. Confirm your selection with the green check.

Using desktop icon to start cockpit

You can start the cockpit via the desktop icon at already started operating devices with active desktop:



1. Briefly press twice on the desktop icon.



2. Press the button to start the cockpit before the progress bar is down.

You can customize the language of the cockpit interface at the language menu item.



3. Press the button **Language Selection**.

4. Select the desired language.



5. Confirm your selection with the green check.

2.5 Identification

The operating device can be identified using the nameplate on the rear of the device.



Figure 2-13 Nameplate (example)

- 1 Article number, device Type
- 2 Software Version (Version on Delivery)
- 3 MAC Address(es)
- 4 Voltage and Current
- 5 Serial Number

3 Control and Display Elements

3.1 Display

**DANGER: Toxic**

If the display is damaged, avoid touching, swallowing or breathing in the liquids or gases which may leak out!

**DANGER: Corrosive**

If the display is damaged, avoid touching, swallowing or breathing in the liquids or gases which may leak out!



Pixel failures, which can occur with TFT displays, are due to production and no complaint reason!

**NOTICE: Damage**

Static screen parts which displayed over a longer time period (> 1 hour) may result in so-called image sticking.

Image sticking shows itself visual like a „burn-in effect“. The screen displayed before remains visible after a change of image as shade furthermore. Higher environmental temperatures during the operation can accelerate this effect. To avoid the danger of an irreversible damage, the display must time controlled - 15 minutes are recommended - set with a black screen. Image sticking is a technologically property and only can be prevented by a suitable application. Image sticking is not appreciated by display suppliers as a guarantee reason.

The operating device is equipped with different displays depending on variant.

3.1.1 Touch Screen

The device is equipped with a touch screen. You operate the device using this touch screen.

4 Interfaces of the Device

4.1 Standard Interfaces

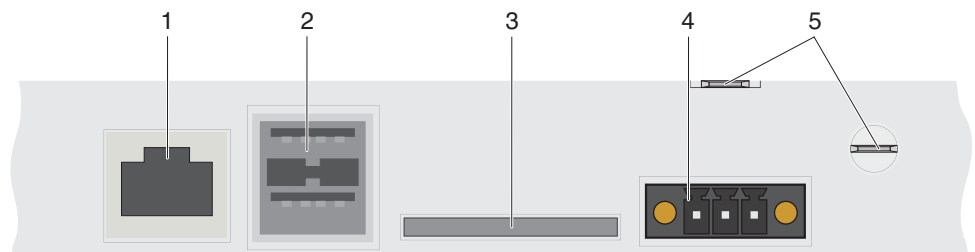


Figure 4-1 Rear view Ethernet

- 1** Female Connector X5 (Ethernet)
- 2** Female Connector X9, X10 (USB Host - Type A)
- 3** Slot for SD / SDHC Memory Card
- 4** Connector X1 (Supply Voltage)
- 5** Flat Push-on Connection for Noiseless Grounding - position varies dependent on the device type

4.1.1 Ethernet (X5)

A 10/100Base-T Ethernet interface is located at the operating device.

4.1.1.1 Pin Assignment

Connector in the operating device: RJ45 female connector.

Table 4-1 Assignment of the Ethernet interface

Pin	Designation	Function
1	Tx+	Transmitted Data, Positive Polarity
2	Tx-	Transmitted Data, Negative Polarity
3	Rx+	Received Data, Positive Polarity
4	n.c.	Not Connected
5	n.c.	Not Connected
6	Rx-	Received Data, Negative Polarity
7	n.c.	Not Connected
8	n.c.	Not Connected

4.1.1.2 Cable

**NOTICE**

Use a twisted pair cable of category 5 (CAT 5). The maximum cable length is 100 m (328.084 feet).



See the IEEE 802.3 standard for further information.

4.1.1.3 Diagnostics

Ethernet diagnostics LEDs are located at the operating device.

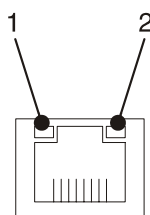


Figure 4-2 Position of the ethernet diagnostics LEDs

Table 4-2 Ethernet diagnostics LEDs

LED	Color	State	Designation	Function
1	Green	On	ACT/LNK	Connected
		Flashing		Sending / receiving ethernet data telegram
2	Yellow	On	SPD 10/100	Operation in 100 MBit/s mode
		Off		Operation in 10 MBit/s mode or disconnected

4.1.2 USB (X9, X10)

Two host interfaces are available on the operating device.



NOTICE

Using hardware not suitable for industrial use (for example keyboard, mouse, memory card) in industrial environments may decrease safety of operation. This includes hardware intended for home and office use.

4.1.2.1 Cable



For the specification of a suitable cable, please refer to the „Universal Serial Bus Specification Rev. 2.0“.



NOTICE

Use industrial-suited USB cables with a length of maximally 2.5 m (8.202 feet).

4.1.3 Memory Card

At the underside of the operating device you can plug in an SD card.

**NOTICE**

Using hardware not suitable for industrial use (for example keyboard, mouse, memory card) in industrial environments may decrease safety of operation. This includes hardware intended for home and office use.

4.1.3.1 Inserting the memory card

When you insert the memory card, make sure the front side (side with contacts is below) of the memory card is visible. Insert the memory card until it snaps into place.

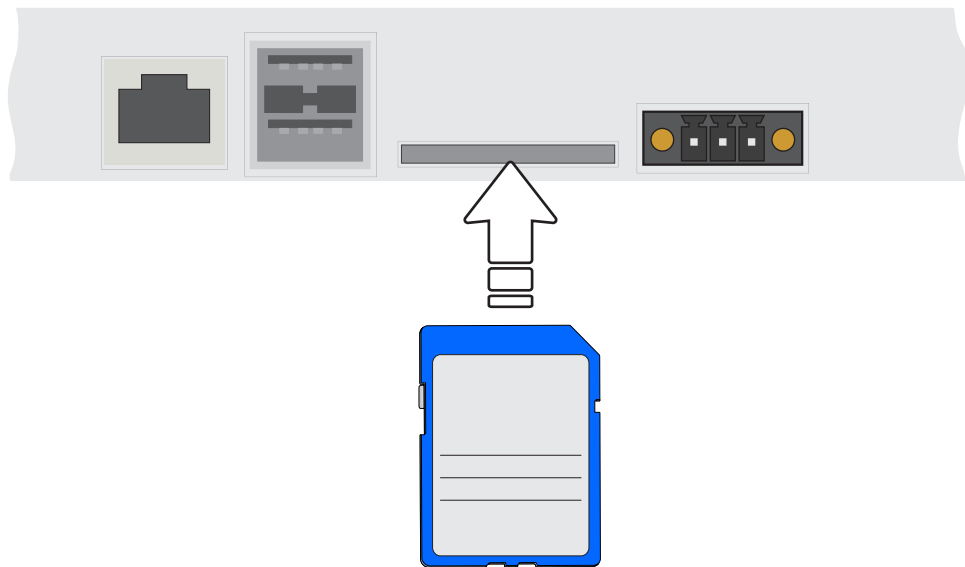


Figure 4-3 Inserting the memory card

4.1.3.2 Ejecting the memory card

To remove, push the memory card into the operating device until it clicks. The memory card bounces when released automatically out of the operating device. Now you can remove the memory card.

4.2 Serial / Field Bus Interfaces

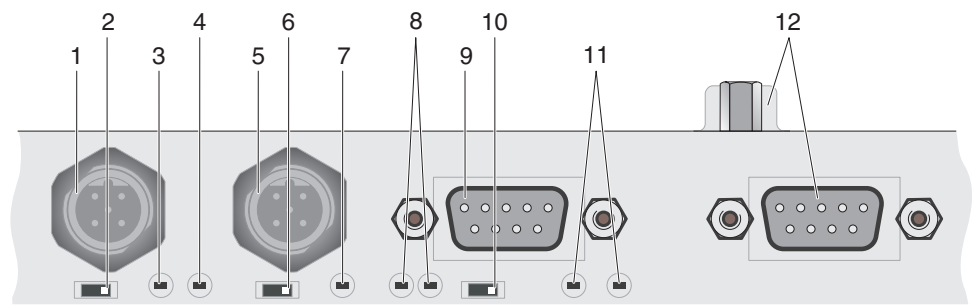


Figure 4-4 Rear view CAN

- 1 Male Connector X12 (CAN1)
- 2 Termination Switch (CAN1)
- 3 Diagnostics LEDs (CAN1)
- 4 Diagnostics LEDs (Microcontroller)
- 5 Male Connector X13 (CAN2)
- 6 Termination Switch (CAN2)
- 7 Diagnostics LEDs (CAN2)
- 8 Diagnostics LEDs (RS-422/RS-485)
- 9 Male Connector X14 (RS-422/RS-485)
- 10 Termination Switch (RS-422/RS-485)
- 11 Diagnostics LEDs (RS-232)
- 12 Stecker X15 (RS-232) - Position variiert abhängig vom Gerätetyp

4.2.1 CAN (X12, X13)

4.2.1.1 Pin Assignment



Figure 4-5 5 pin M12 male connector

Connector in the operating device: 5 pin M12 male connector.

Table 4-3 Pin assignment CAN 1

Pin	Designation	Function
1	PE	Shielding
2	Reserved	Reserved for DeviceNet
3	CAN1_GND	CAN Ground
4	CAN1_H	CAN_H Bus Line
5	CAN1_L	CAN_L Bus Line

Table 4-4 Pin assignment CAN 2

Pin	Designation	Function
1	PE	Shielding
2	Reserved	Reserved for DeviceNet
3	CAN2_GND	CAN Ground
4	CAN2_H	CAN_H Bus Line
5	CAN2_L	CAN_L Bus Line



NOTICE

The M12 connectors must be connected to the cable shield.

4.2.1.2 Cable



NOTICE

A shielded twisted-pair cable complying with ISO 11898-2 must be used.



A suitable cable with the designation „SAC-5P- 2,0-920/FS SCO“ is offered by Phoenix Contact GmbH with article number 1518216.

The maximum cable length depends on the data transfer rate used.

Table 4-5 Bit rate CAN

Bit rate	Cable length
125 kBit/s	500 m
500 kBit/s	100 m
1 MBit/s	40 m

4.2.1.3 Termination

Terminate the CAN bus at both ends by terminating resistors (120 Ohm).



The switch positions for ON or OFF are printed onto the operating device. Only the specified switch positions are allowed.

Table 4-6 Termination switch CAN

Switch position	Function
ON	Termination (120 Ohm)
OFF	No termination

4.2.1.4 Diagnosis

Diagnostics LEDs are located on the rear of the operating device. The LEDs show the states of the bus system.

The diagnostics LEDs at the operating device have the following functions:

Table 4-7 Functions of the CAN diagnostics LEDs

Designation	Color	State	Function
CAN1	Green	On	Node is operational
	Green	Flashes	Node is not operational
CAN2	Green	Ein	Node is operational
	Green	Flashes	Node is not operational
µC	Green	Off	Microcontroller inactive
	Green	Flashes slowly	Microcontroller is operational
	Green	Flashes slowly and fast	Microcontroller is operational Requests of the host CPU are received and processed

4.2.2 RS-422 / RS-485 (X14)

The interface standard RS-422 / RS-485 is suitable for point-to-point and multi-point connections.

The wires belonging together are marked with „A“ and „B“. Some descriptions refer to the pins with „-“ and „+“, where A = - and B = +.

Signal Logic 1 $U_A - U_B \leq -0.3 \text{ V i.e. } (U_A < U_B)$

Signal Logic 0 $U_A - U_B \geq +0.3 \text{ V i.e. } (U_A > U_B)$

The interface is assigned to the port COM4. At an image version before 181 and operating system Windows CE 6.0 the port COM1 is assigned.

4.2.2.1 Pin Assignment

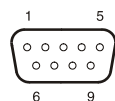


Figure 4-6 9 pin D-SUB male connector strip

Connector in the operating device: 9 pin D-SUB male connector strip.

Table 4-8 Pin assignment RS-422/RS-485

Pin	Designation	Function		
1	SGND	Signal Ground		
2	T(B)	Transmitted Data	+	P
3	T(A)	Transmitted Data	-	N
4	R(A)	Received Data	-	N
5	R(B)	Received Data	+	P
6	nc	Not Connected		
7	nc	Not Connected		
8	nc	Not Connected		
9	nc	Not Connected		



NOTICE

The D-SUB connector strips must be shielded sufficiently. See chapter “Shielding D-SUB Connectors” on page 34.

4.2.2.2 Termination

Always turn on the termination in a 4-wire point-to-point connection (RS-422 / RS-485). A sender termination for the quiescent level of the receiver must exist on the remote station.

Turn on the termination only at the two ends of the lines in a 2- or 4-wire multi-point connection (RS-422 / RS-485).

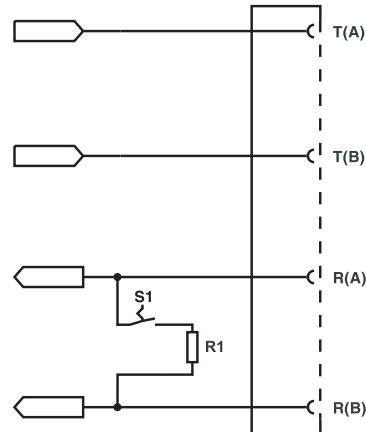


Figure 4-7 Termination possibilities RS-422 / RS-485 (intern)

Table 4-9 Resistance values termination RS-422 / RS-485

Designation	Value
R1	120 Ohm



The switch positions for ON or OFF are printed onto the operating device. Only the specified switch positions are allowed.

Table 4-10 Termination switch RS-422 / RS-485

Switch position	Function
ON	Receiver termination (120 Ohm)
OFF	No receiver termination

4.2.2.3 Transmitter Control

Switching between half-duplex and full-duplex is carried out by the DTR signal.

Full-duplex (DTR inactive / off):

The transmitter is always active and is not turned off on intermissions.
The receiver is always active.

Full-duplex (DTR active / on):

The transmitter is activated during the transmission. On intermissions, the transmitter is highly resistive.

The receiver is disabled during the transmission. The operating device does not receive the own transmit data at the receiver.

4.2.2.4 Diagnosis

Diagnostics LEDs are located on the rear of the operating device.

The diagnostic LEDs at the operating device have the following functions:

Table 4-11 Functions of the RS-422 / RS-485 diagnostics LEDs

Designation	Color	State	Function
Rx	Green	Flashes	Data transfer active
Tx	Yellow	Flashes	Data transfer active

4.2.3 RS232 (X15)

The serial RS-232 interface is suitable to establish a point-to-point connection.

The interface is assigned to the port COM3. At an image version before 181 and operating system Windows CE 6.0 the port COM0 is assigned.

4.2.3.1 Pin Assignment

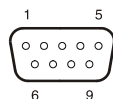


Figure 4-8 9 pin D-SUB male connector strip

Connector in the operating device: 9 pin D-SUB male connector strip.

Table 4-12 Pin assignment RS-232

Pin	Designation	Function
1	nc	Not Connected
2	RD	Received Data
3	TD	Transmitted Data
4	nc	Not Connected
5	GND	Ground
6	nc	Not Connected
7	RTS	Request to Send
8	CTS	Clear to Send
9	nc	Not Connected



NOTICE

The D-SUB connector strips must be shielded sufficiently. See chapter “Shielding D-SUB Connectors” on page 34.

4.2.3.2 Diagnosis

Diagnostics LEDs are located on the rear of the operating device.

The diagnostic LEDs at the operating device have the following functions:

Table 4-13 Functions of the RS-232 diagnostics LEDs

Designation	Color	State	Function
RD	Green	Flashes	Data transfer active
TD	Yellow	Flashes	Data transfer active

4.3 Shielding D-SUB Connectors

You must shield D-SUB connectors as follows:

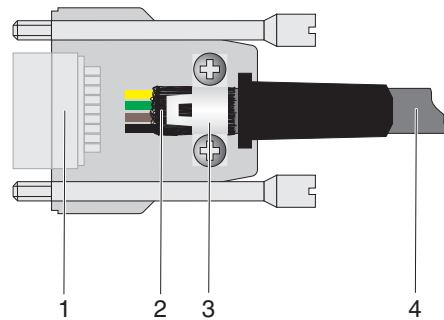


Figure 4-9 Shielding D-SUB connectors

- 1 D-SUB connector
- 2 Shield
- 3 Cable clip
- 4 Cable

The shield must be folded back into a flat position over the cable sheath.

When fastening the cable with the cable clip, as much of the shielding as possible must be in contact with the housing and sufficient strain relieve must be ensured.

5 Maintenance and Servicing

5.1 Maintenance Interval

The following maintenance intervals are recommended for this operating device:

Table 5-1 Maintenance interval

Maintenance work	Interval
Changing the Battery	4 Years

5.2 Front Panel

Only use a damp cloth to remove any dirt from the front panel.

5.3 Fuse

**NOTICE: Damage**

The semiconductor fuse cannot be replaced!

A semiconductor fuse is used to protect the device. Once the fuse has been tripped, the device must be disconnected from the supply voltage to allow the semiconductor fuse to regenerate. At an ambient temperature of 20 °C (68 °F), the regeneration takes approximately 20 seconds. The higher the ambient temperature, the longer the regeneration takes.

5.4 Battery

The built-in battery supplies the real-time clock with power. The minimum battery life is 5 years, even under unfavorable operating conditions.

We recommend to change the battery approximately every 4 years as part of the regular maintenance work by the service of SÜTRON electronic.

6 Technical Data

6.1 General

Touch Screen	
Type	Low Reflective GFG (glass film glass), analog resistive, 4 wire technology
Activation force	Input area A (area within 20 mm, circulating): Minimum / maximum: 0,3 N / 1,5 N Average: 0,9 N Input area B (marginal area of 20 mm, circulating): Minimum / maximum: 0,5 N / 2,5 N Average: 1,2 N With R8 silicon rubber
Durability	No damages or malfunctions after 10 million keystrokes as the following: Keystroke element: R8 silicon rubber Keystroke load: 250 g Keystroke frequency: 2 Hz

Ethernet	
X5 Ethernet	10/100Base-T

USB	
Corresponds to the „Universal serial bus specification Rev. 2.0“	
X9, X10 Host	Min.: 1.5 Mbit/s Max.: 12 Mbit/s Max. output current 100 mA per output

Field Bus Interfaces	
Variable baud rates and data formats	
X12 / X13 CAN	In accordance with ISO 11898 Galvanically Isolated

Serial Interfaces	
Variable baud rates and data formats	
X14 RS-422 / RS-485	In accordance with DIN 66259-4 Transmission length: 0 - 1200 m, twisted pair wire, shielded, galvanically isolated
X15 RS-232	In accordance with DIN 66259 T1, CCITT V.28 Transmission length: 0 - 15 m, conductors layered in strands, shielded, galvanically isolated

Central Processing Unit	
Central processing unit	ARM Cortex™-A8
Clock frequency	1 GHz
Other features	Real-time clock, battery monitoring

Memory	
Flash	128 MByte / 1 GByte (maximum)
LPDDR	128 MByte / 512 MByte (maximum)
SRAM	Not available / 1 MByte (maximum)
SD/SDHC interface	2 GByte / 32 GByte (maximum)

Connection Method	
Female and male connector strip PHOENIX CONTACT MINI COMBICON, 3 pin	
RJ45 female connector	
USB female connector A	

Standards and Guidelines	
Interference immunity	DIN EN 61000-4-2 DIN EN 61000-4-3 DIN EN 61000-4-4 DIN EN 61000-4-5 DIN EN 61000-4-6 DIN EN 61000-6-2
Emitted interference	DIN EN 55011 limit value class A DIN EN 55022 limit value class A DIN EN 61000-6-4
Equipment requirements	DIN EN 61131-2
Storage and transportation	DIN EN 61131-2
Power supply	DIN EN 61131-2
Electromagnetic compatibility	2004/108/EG
Degrees of protection	DIN EN 60529
Impact load, shocks	DIN EN 60068-2-27
Sinusoidal vibrations	DIN EN 60068-2-6

**NOTICE: Radio Interference**

This is a class A device. This device may cause radio interference in residential areas. In this case, the user may be required to introduce appropriate counter-measures, and to bear the cost of same.

6.2 TPE057SGV

Display	
Size (diagonal) in cm (inch)	14.48 (5.7)
Type	TFT (color)
Resolution (pixels)	640 x 480
Colors	262144
Viewing angle (left / right / up / down) in °	65 / 65 / 55 / 52
Half-life backlighting	40,000 h
Brightness in cd/m ²	400
Display area (H x W) in mm (Inch)	86.4 x 115.2 (3.402 x 4.535)

Environmental Conditions	
Temperature during operation	- 20 °C to + 70 °C (- 4 °F to + 158 °F)
Temperature during storage, transport	- 30 °C to + 80 °C (- 22 °F to + 176 °F)
Relative air humidity for operation and storage	Front: 5 % to 95 % Rear: 20 % to 85 %, no condensation
Operating altitude (above sea level)	0 m to 4000 m
Application area	Degree of pollution 2, overvoltage category III

Electrical Data	
Supply voltage	24 V DC (SELV / PELV in accordance with DIN EN 61131)
Residual ripple	10 % maximum
Power consumption (typical at 24 V)	0.5 A
Connected load	12 W
Fuse	Semiconductor fuse, self-resetting
Protection against polarity reversal	Integrated

Front Panel and Enclosure	
Enclosure	Steel sheet, galvanized
Front panel material	Aluminium, brushed, anodized natural finish
Front panel (H x W x D) in mm (Inch)	153 x 195 x 5 (6.023 x 7.677 x 0.196)
Seal	Flat gasket on the rear

Front Panel and Enclosure	
Mounting cutout (H x W) in mm (Inch)	119 x 161 (4.685 x 6.338)
Mounting depth in mm (Inch)	About 42 mm (1.654")
Degree of protection	Front: IP67 / Enclosure Type 4X (indoor / outdoor use) Rear: IP20
Total weight	About 800 g

Approvals
CE

6.3 TPG070SGW

Display	
Size (diagonal) in cm (inch)	17.78 (7)
Type	TFT (color)
Resolution (pixels)	800 x 480
Colors	16.2 million
Reading angle (vertical / horizontal)	120° / 140°
Half-life backlighting	50,000 h
Brightness in cd/m ²	400
Display area (H x W) in mm (Inch)	91.4 x 152.4 (3.598 x 6.0)

Environmental Conditions	
Temperature during operation	- 32 °C to + 70 °C (-25.6 °F to 158 °F) - 32 °C to + 55 °C (-25.6 °F to 131 °F) - (for applications according to UL 508)
Temperature during storage, transport	- 40 °C to + 80 °C (-40 °F to 176 °F)
Relative air humidity for operation and storage	Front: 5 % to 95 % Rear: 20 % to 85 %, no condensation
Operating altitude (above sea level)	0 m to 4000 m
Application area	Degree of pollution 2, overvoltage category III

Electrical Data	
Supply voltage	24 V DC (SELV / PELV in accordance with DIN EN 61131)
Residual ripple	10 % maximum
Minimum voltage	18 V
Maximum voltage	30 V
Power consumption, typical at 24 V (standard / field bus)	0.4 A / 0.6 A
Connected load (standard / field bus)	9.6 W / 14.4 W
Fuse	Semiconductor fuse, self-resetting
Protection against polarity reversal	Integrated

Front Panel and Enclosure	
Enclosure	Steel sheet, galvanized
Front panel material	Aluminium, brushed, anodized natural finish
Front panel (H x W x D) in mm (Inch)	174 x 234 x 5 (6.85 x 9.212 x 0.196)
Seal	Flat gasket on the rear
Mounting cutout (H x W) in mm (Inch)	140 x 200 (5.511 x 7.874)
Mounting depth in mm (Inch) - (standard / field bus)	About 48.5 / 77 (1.909 / 3.031)
Degree of protection	Front: IP67 / Enclosure Type 4X (indoor / outdoor use) Rear: IP20
Total weight	About 1100 g

Approvals
CE, UL, cUL

**NOTICE**

For applications according to UL 508 the maximum temperature during operation is 55 °C (131 °F).

6.4 TPG121SGS

Display	
Size (diagonal) in cm (inch)	30.73 (12.1)
Type	TFT (color)
Resolution (pixels)	800 x 600
Colors	262144
Reading angle (vertical / horizontal)	140° / 160°
Half-life backlighting	50,000 h
Brightness in cd/m ²	350
Display area (H x W) in mm (Inch)	184.5 x 246 (7.263 x 9.685)

Environmental Conditions	
Temperature during operation	- 30 °C to + 70 °C (-22 °F to 158 °F)
Temperature during storage, transport	- 40 °C to + 80 °C (-40 °F to 176 °F)
Relative air humidity for operation and storage	Front: 5 % to 95 % Rear: 20 % to 85 %, no condensation
Operating altitude (above sea level)	0 m to 4000 m
Application area	Degree of pollution 2, overvoltage category III

Electrical Data	
Supply voltage	24 V DC (SELV / PELV in accordance with DIN EN 61131)
Residual ripple	10 % maximum
Minimum voltage	18 V
Maximum voltage	30 V
Power consumption, typical at 24 V (standard / field bus)	0.5 A
Connected load (standard / field bus)	12 W
Fuse	Semiconductor fuse, self-resetting
Protection against polarity reversal	Integrated

Front Panel and Enclosure	
Enclosure	Steel sheet, galvanized
Front panel material	Aluminium, brushed, anodized natural finish
Front panel (H x W x D) in mm (Inch)	280 x 359,2 x 5 (10.023 x 14.141 x 0.196)
Seal	Flat gasket on the rear
Mounting cutout (H x W) in mm (Inch)	244 x 323 (9.606 x 12.716)
Mounting depth in mm (Inch) - (standard / field bus)	About 58 (2.283)
Degree of protection	Front: IP67 / Enclosure Type 4X (indoor / outdoor use) Rear: IP20
Total weight	About 2700 g

Approvals
CE

7 Ordering Data

Table 7-1 Accessories

Description	Part No.
SD card 512 MB	81152.513
USB 2.0 stick 8 GB	81152.800
Battery, assembled with cable and connector (Type: CR2450)	66779.100
Protective foil for touch screen 3,5" (Set with 10 protective foils, scraper and instructions)	81251.035
Protective foil for touch screen 3,8" (Set with 10 protective foils, scraper and instructions)	81251.038
Protective foil for touch screen 5,7" (Set with 10 protective foils, scraper and instructions)	81251.056
Protective foil for touch screen 7" (Set with 10 protective foils, scraper and instructions)	81251.070
Protective foil for touch screen 9" (Set with 10 protective foils, scraper and instructions)	81251.090
Protective foil for touch screen 10,4" (Set with 10 protective foils, scraper and instructions)	81251.104
Protective foil for touch screen 12" (Set with 10 protective foils, scraper and instructions)	81251.120
Protective foil for touch screen 15" (Set with 10 protective foils, scraper and instructions)	81251.150

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